



# CONTAMINATION ASSESSMENT

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# ASSESSMENT OF CONTAMINATION AND SPOILAGE

## 1. Physical and Chemical change

- Change in Viscosity
- pH
- Stability
- Surface Activity

## 2. Sterility Test

## 3. Viable microorganism testing in non-sterile products

## 4. Estimation of Pyrogens



Rabbit  
LAL Test



# Microbial Limit Test (MLT) or Total Viable Count (TVC)

Microbial limit test or total viable count was designed to perform quantitative or qualitative estimation of number of viable aerobic micro-organism present or detecting the presence of designated microbial species in pharmaceutical product.



# Preliminary testing:

The method given here are invalid unless it is demonstrated that the test specimen to which they are applied do not themselves inhibit the multiplication under the test condition of micro-organism that can be present.

Therefore, inoculate diluted specimen of substance being examined with separate viable culture of

- (1) *E. coli*
- (2) *S. aureus*
- (3) *S. typhi*
- (4) *P. aeruginosa*



**If organism fails to grow in medium the procedure should be modified by:**

a) increasing the volume of diluents with quantity of test materials remain same,

**or**

b) increasing a sufficient quantity of inactivating agent in diluents

**or**

c) combining aforementioned modification so as to permit growth of organisms in media.



- If inhibitory substances are present in sample, 0.5% soya lecithin & 4% of polysorbate 20 may be added to the culture medium.
- Repeat the same procedure using fluid casin digest -soya lecithin -polysorbate-20 medium to demonstrate neutralization of preservative or other antimicrobial agent in test material.
- Where inhibitory substance are contained in product & latter is soluble, the Membrane filtration method may be used.



# **The microbiological quality of non-sterile pharmaceutical or cosmetic material can be controlled by using two methods**

- ❖ Estimation of the total number of viable aerobic microorganisms in given sample (total viable count)
- ❖ Detecting the presence of specific microbial species in pharmaceutical substance.

This microbial limit tests are applied to raw material of pharmaceutical products of natural or biological origin.(starch, gum, gelatin) and some finished products (calamine lotion, dried aluminium hydroxide gel) etc.



# Pathogenicity of specific Microorganisms

## I.P

- ✓ ***E. coli***: Enterotoxins/Diarrhoeal diseases. Hence, exclude from pharmaceutical materials.
- ✓ ***Salmonella species***: Initiate infections by ingestion/ Excluded from pharm. materials because they represent major infection.
- ✓ ***S. aureus***: Originate on skin /Limit tests for *S.aureus* are most likely to be applied to topical products.
- ✓ ***P. aeruginosa***: Pathogen infects vulnerable sites eg: eyes  
opportunistic/immunity/topical products/resistant to preservatives





# **METHODS**

## **TOTAL AEROBIC MICROBIAL COUNT**

- ❖ **MEMBRANE FILTRATION METHOD**
- ❖ **PLATE COUNT METHOD**
  - ✓ **POURED PLATE**
  - ✓ **SPREAD PLATE**
- ❖ **MUTIPLE OR SERIAL DILUTION METHOD**



# TOTAL AEROBIC MICROBIALCOUNT

## PREPARATION OF TEST FLUID:

**Water soluble product:** Dissolve 10g or 10ml of the sample in buffer or fluid medium & adjust volume to 100ml.

**Product insoluble in water (non fatty):** Take 10g of sample, grind to fine powder & suspend it in buffer or fluid medium & adjust the volume to 100ml. A suitable surface-active agent such as 0.1%w/v of polysorbate 80 may be added to assist the suspension of poorly wetttable substance.

**Fatty product:** Homogenise 10g or 10ml of sample with 5g of polysorbate-20 or polysorbate-80.

- If necessary ,heat to not more then 40°C for 30 min.
- Add 85 ml of buffer or fluid medium.
- Adjust the PH to about 7.



# Membrane filtration

Use membrane filter 50mm in diameter & having nominal pore size not greater than 0.45  $\mu\text{m}$  or less.

Sterilize the filters, filtration apparatus, media & other apparatus used.

- Transfer 10ml or quantity of each dilution contain 1g of preparation being examined to each of two membrane filter & filter immediately.
- If necessary dilute the pretreated preparation so that 10-100 colony count may be expected.
- After filtration wash the each filter three or more time with appropriate fluid such as phosphate buffer, sodium chloride-peptone buffer or fluid medium.
- For fatty substance add polysorbate-20 or polysorbate-80 to washing.
- Transfer one of the membrane filter, intended for enumeration of bacteria to surface of plate of soyabean casein digest agar & intend for enumeration of fungi to surface if sabouraud dextrose agar with antibiotics.
- Incubate the plate for 5 days, unless more reliable count is obtained in shorter time, at 30 to 35°C in test for bacteria & 20 to 25°C in test for fungi.
- Count the number of colonies that are formed.
- Calculate the no of organism per gram or ml of preparation being examined.



# **POUR PLATE METHOD**

## **FOR BACTERIA:**

- ✓ Use Petri dish 9 to 10 cm diameter, add to each dish a mixture of 1ml of the pretreated preparation & about 15ml of liquefied soyabean casein digest agar at not more than 45°C.
- ✓ If necessary dilute the preparation as described above so that colony count not more than 300 may be expected.
- ✓ Incubate the plate at 30 to 35 °C for 5 days unless more reliable count is obtained in shorter time.
- ✓ Calculate the result using plate with greatest no. of colonies but taking 300 colonies per plate as maximum consistent with good evaluation.

## **FOR FUNGI:**

- ❖ Use saboraud dextrose agar with antibiotics & incubate the plate at 20 to 25 °C for 5 days.
- ❖ Calculate the result using plate with not more than 100 colonies.

# **SPREAD PLATE METHOD**

- ✓ Place 0.05-0.2 ml of test fluid on solidified dried surface of agar medium spread it uniformly using spreader.
- ✓ Proceed under same condition as for the pour plate method.



# MULTIPLE TUBE OR SERIAL DILUTION METHOD

Use 12 test tubes : 9 containing 9 ml of soybean- casein digest medium each and 3 containing 10 ml of the same medium each for control. Prepare dilutions using the 9 tubes.

- ❑ First, add 1 ml of the test fluid to each of three test tubes and mix to make 10-times dilutions.(100 $\mu$ l)
- ❑ Second, add 1 ml of each of the 10-times dilutions to each of another three test tubes and mix to make 100- times dilutions.(10 $\mu$ l)
- ❑ Third, add 1 ml of each of the 100-times dilutions to each of the remaining three test tubes and mix to make 1,000- times dilutions (1 $\mu$ l)
- ✓ Incubate all 12 test tubes for at least 5 days at 30 - 35 $^{\circ}$ c.
- ✓ No microbial growth should be observed for the control test tubes.
- ✓ If the determination of the result is difficult or if the result is not reliable, take a 0.1ml fluid from each of the 9 test tubes and place it to an agar medium or fluid medium, incubate all media for 24 – 72 hours at 30 – 35 $^{\circ}$ c, and check them for the absence or presence of microbial growth.
- ✓ Calculate the most probable number of microorganisms per ml or gram of the sample.



# SERIAL DILUTION METHOD

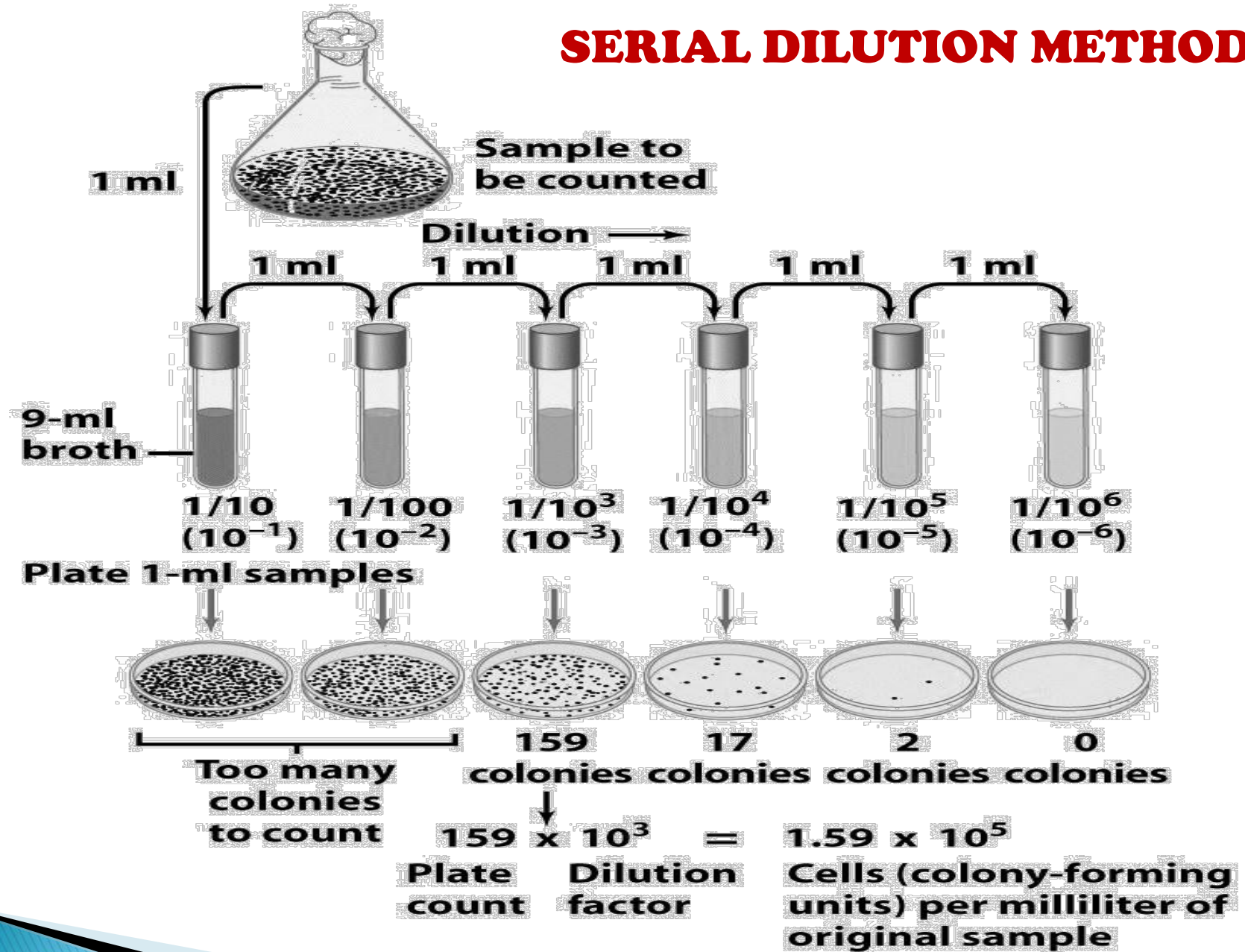


Figure 6-11 Brock Biology of Microorganisms 11/e  
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# Most probable number (MPN)

1. Take 14 test tubes of similar size place 9 ml of sterile fluid soyabean casein digest medium.
2. Arrange twelve of the tubes in four sets of 3 tubes each. One among serves as control.
3. Prepare stock solution of sample and dispense 1ml into one set each of three tubes of conc. named  $100\mu\text{g}/\mu\text{l}$  and into tube A and from it to tube B.
4. Now ,where the concentrations of tube B and second set is  $10\mu\text{g}/\mu\text{l}$  and set three is  $1\mu\text{g}/\mu\text{l}$ .
5. Close well and incubate all tubes and examine the growth in each test tubes. The 3 tubes remain clear.

*Interpret with reference table indicate MPN of Microorganisms per gm/ml of test sample*



## Most probable number of multiple tube or serial dilution method

0.1 ml	0.01 ml	0.001 ml	The most probable number per gram or ml of sample
3	3	3	>1100
3	3	2	1100
3	3	1	500
3	3	0	200
3	2	3	290
3	2	2	210
3	2	1	150
3	2	0	90
3	1	3	160
3	1	2	120
3	1	1	70
3	1	0	40
3	0	3	95
3	0	2	60
3	0	1	40
3	0	0	23



# TEST FOR SPECIFIED MICROORGANISMS



# DETECTION OF *E. coli*

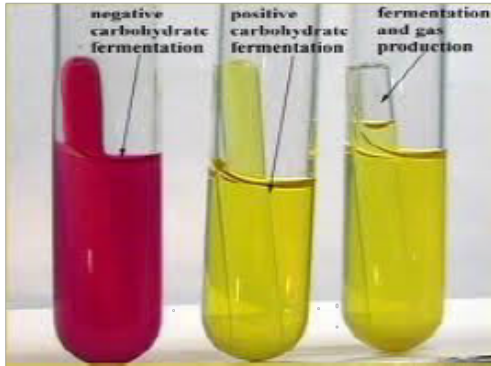
Prescribed quantity of test sample + 50ml of nutrient broth

Shake and incubate at 37°C/24 hrs

Perform primary test

1ml enrichment culture + 5ml of Mackonkey broth

Shake and incubate at 37°C for 48 hours



Durham's Tube

If tube shows acid and gas formation then perform secondary test

0.1ml enrichment culture + 5ml Mac Conkey broth

incubate at 37°C/24 hrs

Presence of acid and gas

0.1ml enrichment culture + 5ml peptone water

incubate at 37°C/24 hrs

0.5ml of Kovacs reagent

Shake and detect presence of red colour Indole (+ve)

Indicates the presence of *E. coli*

# DETECTION OF *Salmonella*

1gm or 1ml of the test sample + 100 of NAB

Perform primary test

Shake & incubate at 37°C/24hrs

1ml enrichment culture + 10ml selenite F-broth

1ml of enrichment culture + 10ml of tetrathionate bile-brilliant green broth

Incubate at 37°C/48 hrs

Sub culture each of two cultures, on at least two of the following 4 agar media

Bismuth sulphite agar (BSA)

Brilliant green agar (BGA)

Deoxycholate citrate agar (DCA)

Xylose lysine deoxycholate agar (XLDCA)

Incubate all plates at 37°C/24hrs and observe the colony characteristics

Black or green

Small, transparent and colourless or opaque, pinkish or white

Colourless and opaque with or without black centers

Red with or without black centers

If none of the colonies confirm to the characteristics on the different media, the sample meets the requirements of the absence of the salmonella. If colonies are formed confirming on the basis description, carry out the secondary test.

Perform secondary test

Subculture any colonies showing the positive characteristics

Triple sugar iron agar Slant

TSIA (stab)

Urea broth

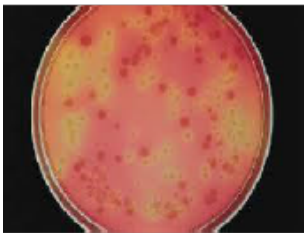
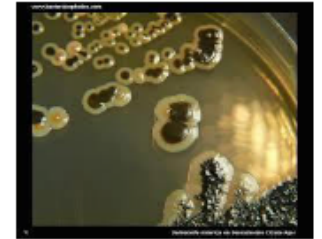
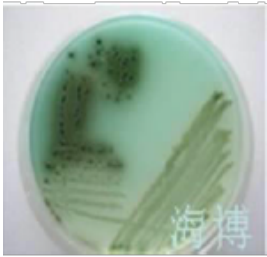
Incubate at 37°C/24hrs

Absence of acidity

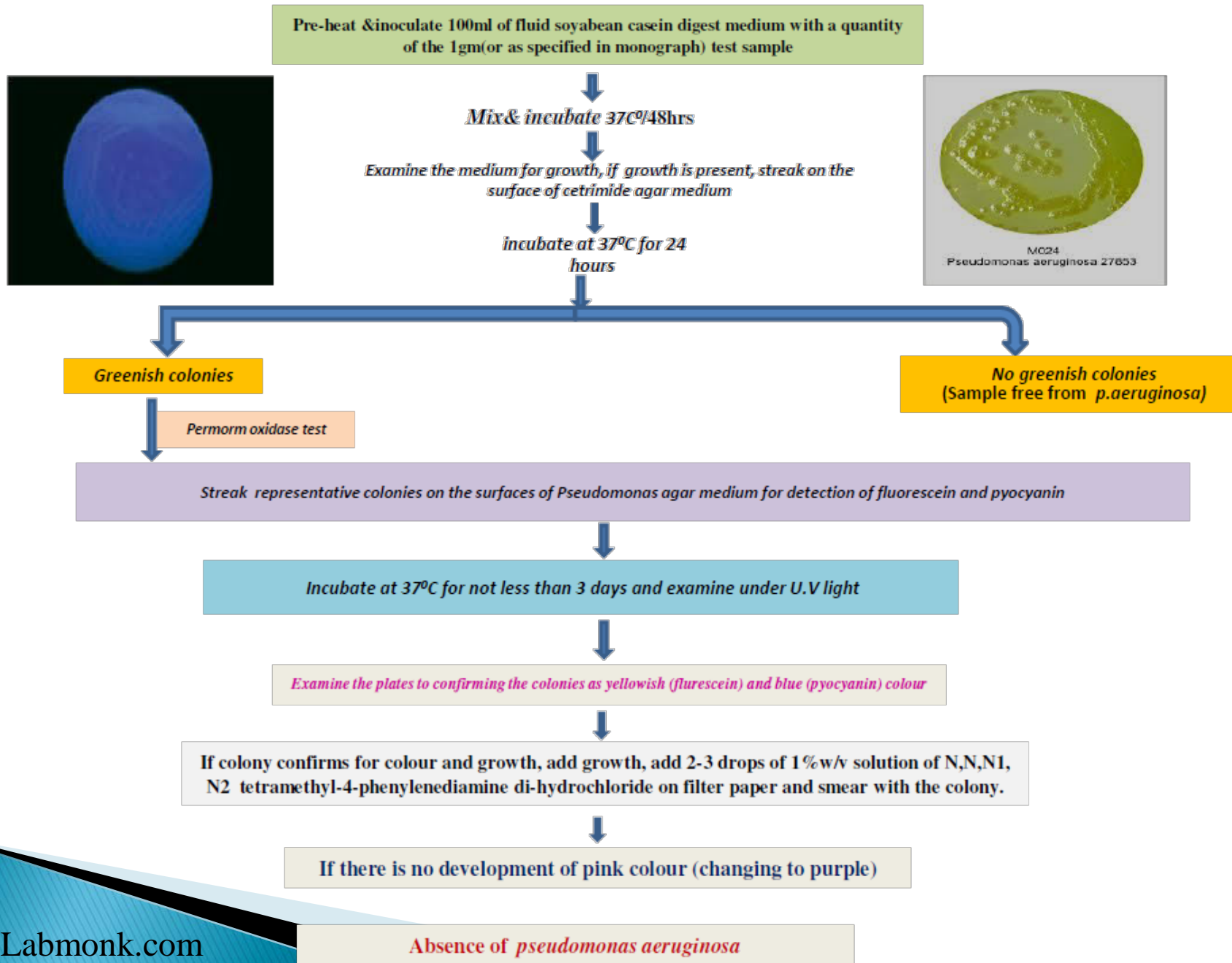
Formation of acid and gas

Absence of red colour

Indicates presence of *Salmonella*



# DETECTION OF *P. aeruginosa*

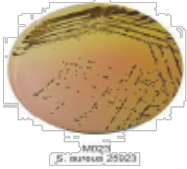


# DETECTION OF *S. aureus*

Pre-heat & inoculate 100ml of fluid soyabean casein digest medium with a quantity of the 1gm(or as specified in monograph) test sample

Mix & incubate 37°C/48hrs

Examine the medium for growth, if growth is present, streak on the surface of following medium



Vogel-Johnson agar

Mannitol-salt agar

Baired-Parker agar



Black colonies surrounded by yellow zones

incubate at 37°C/24hrs

Yellow colonies with yellow zones

Black shiny colonies surrounded by clear zones

If none of colonies have the characteristics given as above for the media used that indicates absence of *S. aureus*. If growth occurs and colony shows the above specific characteristics, carry out coagulase test.

Transfer representative colonies from the agar surface into a test tube containing 0.5 ml of mammalian, preferably rabbit or horse plasma with or without additives.

Incubate in water broth at 37°C and examining the tubes at 3 hrs and subsequently at suitable intervals up to 24 hrs.

If no coagulation is observed that indicates absence of *S. aureus*



# IMViC TEST OF COMMON ORGANISMS

Species	Indole	Methyl Red	Voges-Proskauer	Citrate
<i>Escherichia coli</i>	Positive	Positive	Negative	Negative
<i>Shigella spp.</i> [2]	Negative	Positive	Negative	Negative
<i>Salmonella spp.</i>	Negative	Positive	Negative	Positive
<i>Klebsiella spp.</i>	Negative	Negative	Positive	Positive
<i>Proteus vulgaris</i> [3]	Positive	Positive	Negative	Negative
<i>Proteus mirabilis</i>	Negative	Positive	Negative	Positive
<i>Citrobacter freundii</i>	Negative	Positive	Negative	Positive
<i>Enterobacter aerogenes</i>	Negative	Negative	Positive	Positive

# Conclusion

In Microbial limit test, microorganisms are count and are compared with the ATCC/MTCC culture for detection of pathogenic bacteria.

The bacterial culture of ATCC/NCTC/MTCC used, are given below:

- ❖ *Escherichia coli* ATCC No. 8739
- ❖ *Pseudomonas aeruginosa* ATCC No. 9027
- ❖ *Staphylococcus aureus* ATCC No. 6539





**THANK YOU**

